







INSERT ASSEMBLY

NOTES:

14. Install inserts flush with top surface of boss per manufacturers heat-set instructions.

TABLE I: BILL OF MATERIALS

| ITEM NO. | PART NUMBER | DESCRIPTION | QTY. |
|----------|-------------|------------------------------------|------|
| 1 | 1000022 | RIGHT SIDE COVER, NORTH STAR | 1 |
| 2 | 93365A154 | INSERT, BRASS, 10-32, .277 X .225L | 8 |
| 3 | 93365A240 | INSERT, BRASS, 10-32, .266 X .150L | 3 |

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EDGE SYSTEMS, LLC

TITLE:

RIGHT SIDE COVER,
NORTH STAR

SIZE

B

DWG. NO.

1000051

REV

X04

SCALE: 1:1

WEIGHT:

SHEET 3 OF 3

DO NOT SCALE DRAWING