







NOTES:

14. Install inserts flush with top surface of boss per manufacturers heat-set instructions.

INSERT ASSEMBLY

TABLE I: BILL OF MATERIALS

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1000023	LEFT SIDE COVER, NORTH STAR	1
2	93365A154	INSERT, BRASS, 10-32, .277 X .225L	8
3	93365A240	INSERT, BRASS, 10-32, .266 X .150L	3

PROPRIETARY AND CONFIDENTIAL

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EDGE SYSTEMS, LLC		
TITLE: LEFT SIDE COVER, NORTH STAR		
SIZE B	DWG. NO. 1000023	REV X03
SCALE: 1:1	WEIGHT:	SHEET 3 OF 3

DO NOT SCALE DRAWING