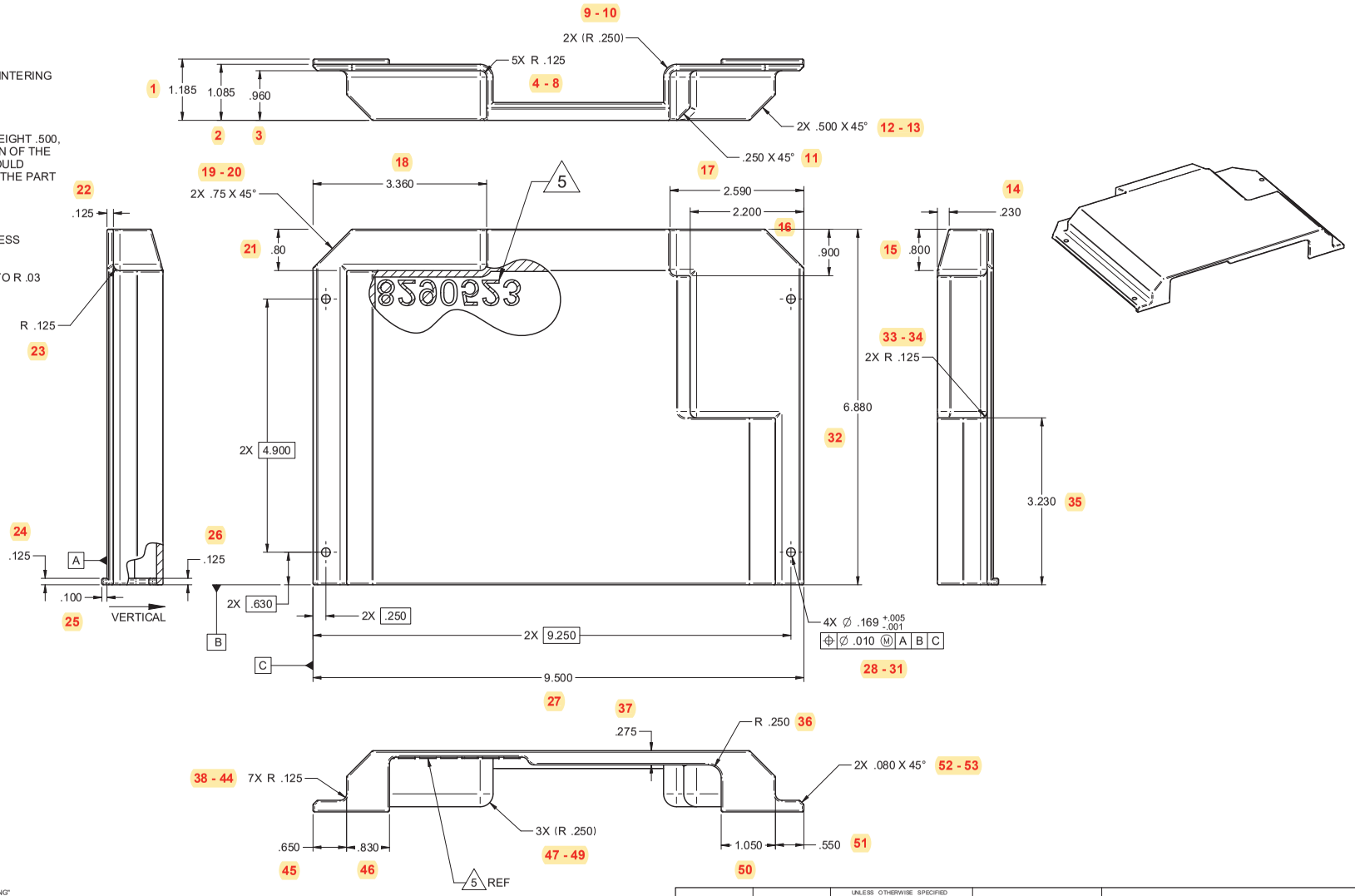
DWG NO.	SH	REV
8290523	1	A

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	-	54/NUWC-K/7642R1	2015/02/24	N.N.
	A	54/NUWC-K/16059-006	2017/06/06	GAF

CAD MAINTAINED. CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY.

NOTES:

1. MATERIAL: DURAFORM PA.
2. COLOR – BLACK.
3. PROCESS – SELECTIVE LASER SINTERING (SLS).
4. DELETED.
5. "8290523" IN ARIAL FONT WITH HEIGHT .500, TEXT RAISED .04 +/-.02. LOCATION OF THE TEXT IS APPROXIMATE, AND SHOULD APPEAR ON THE UNDERSIDE OF THE PART FREE FROM EDGE.
6. DELETED.
7. .125 INCH WALL THICKNESS UNLESS OTHERWISE SPECIFIED.
8. ALL EXTERIOR EDGES BROKEN TO R .03 UNLESS OTHERWISE SPECIFIED



"WARNING"

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CLASSIFICATION OF CHARACTERISTICS (DOD-STD-2101)

CRITICAL ____

MAJOR ____

MINOR ____ ALL OTHER ____

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES: IAW ASME Y14.5-2009
ANGLES ± 2° FRACTIONS ± 2 PLACE DECIMALS ± .03 3 PLACE DECIMALS ± .010
PARTS SHALL BE FREE OF BURRS
BROKEN EDGES
FILLETS .02 MAX
SURFACE ROUGHNESS IAW ASME B46.1
DO NOT SCALE THIS DRAWING
INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.100-2013
MATERIAL: 1

8290038	MK 54
NEXT ASSY	USED ON
APPLICATION	

APPROVED	Dennis Jandt	2014/07/11
ENGINEER	Mikhail Vayner	2013/12/03
CHECKED	Gail Fleischmann	2013/12/03
DRAWN	Robert Moore	2013/12/03

APPROVED FOR NAVSEA
Nelson Nakaya 2015/02/24

DUST COVER, COLD GAS

SIZE	CAGE CODE	DRAWING NO.
D	53711	8290523

SCALE: 1/1 SHEET 1 OF 1

le.a.bessler 6/6/2017